

INSTALLATION GUIDE

Rockfon® System Industrial Baffle



2F-edge

A framed baffle system

- Functional free-hanging acoustic solutions for noisy industrial environments
- Supplied with a natural, nuanced white surface
- Ideal for areas where frequent or unhindered access to services is required
- Available with a variety of quick and easy installation options

Sounds Beautiful

Description

Rockfon System Industrial Baffle is an acoustic baffle system consisting of a 50 mm stone wool baffle. Its two edges are encased in a robust, galvanised steel frame, which provides multiple installation options. Both sides of the baffle are covered with an aesthetically pleasing, smooth mineral fleece.

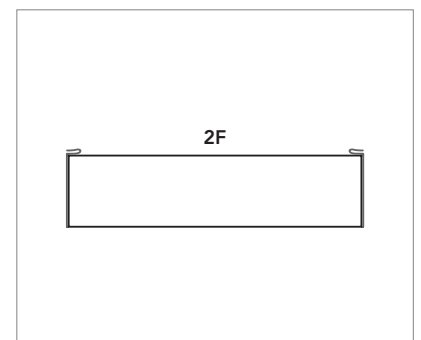
Available in two suspension design possibilities: **Rockfon Baffle Support Track Solution** and the **Rockfon Baffle T24 Solution**.

These baffles are ideal for rooms and buildings where the use of a traditional suspended ceiling is technically not appropriate (e.g. where the principles of thermal mass is used in building design). It is a flexible solution to contribute to appropriate room acoustics in new buildings and to make room acoustic improvements in existing buildings. It is quick and easy to install.

Restrictions

Due to the risk of corrosion, the suspension accessories of Rockfon System Industrial Baffle should not be used in swimming pools or outdoor or in areas subjected to wind load and drafts. For enhanced corrosion resistant (ECR) requirements, please refer to the Rockfon Humitec Baffle.

Baffle – 2F-edge



Rockfon Industrial Baffle 2F-edge.

Performance



Safety against failure
Class B (EN 13964:2014)



Corrosion resistance
Class B (EN 13964:2014)

Installation

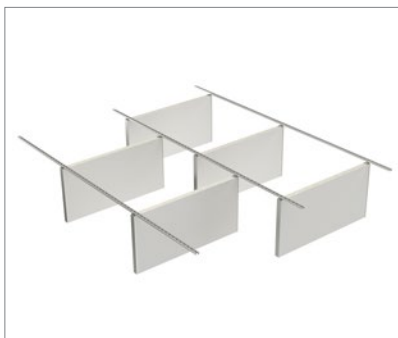
There are 2 different installation options,
providing design and installation flexibility:

1	Rockfon Baffle Support Track Solution	4
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1. Rockfon Baffle Support Track Solution



Rockfon Industrial Baffles in parallel rows – in Support Tracks.



Rockfon Baffle Support Track Solution with a staggered installation.



Rockfon Industrial Baffle fixed in a Support Track.



Dimples on the end of the baffles to ensure correct alignment.

1. Rockfon Baffle Support Track Solution

System components and consumption guide*

Baffles	Dimensions (mm)	Packing	Weight	Baffle row distance**		
				1200	600	300
Rockfon Industrial Baffle 2F	1200 x 600 x 50	6 pcs/box	20.2 kg/box	0.69 pcs/m²	1.39 pcs/m²	2.78 pcs/m²
	1200 x 450 x 50	6 pcs/box	14.2 kg/box			
Accessories						
① Rockfon Baffle Support Track, 1.0 mm Galva	3000 x 30 x 30	8 pcs/box	25 kg/box	0.28 pcs/m²	0.56 pcs/m²	1.11 pcs/m²
② Rockfon Baffle Support Track, 1.0 mm, White	3000 x 30 x 30	8 pcs/box	25 kg/box			
③ Rockfon Baffle Support Track, 1.0 mm, Black	3000 x 30 x 30	8 pcs/box	25 kg/box			
④ Rockfon Baffle Fixing Clip + M6 socket bolt		24 pcs/box	0.4 kg/box	2 pcs/baffle		
⑤ Rockfon Baffle Support Track Coupling***		48 pcs/box	1.5 kg/box	1 pc/Support Track		
⑥ Rockfon Baffle Support Track End Stop***		48 pcs/box	0.7 kg/box	2 pcs/row		

* For baffles in parallel rows, no gaps.

** Centre distance between rows of baffles (mm).

*** Only if required.

Accessories

1. Rockfon Baffle Support Track, Galva



2. Rockfon Baffle Support Track, White



3. Rockfon Baffle Support Track, Black



4. Rockfon Baffle Fixing Clip
+ M6 socket bolt



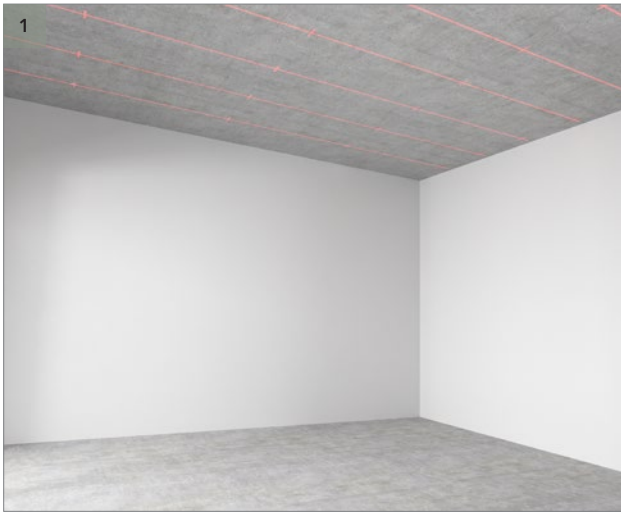
5. Rockfon Baffle Support
Track Coupling



6. Rockfon Baffle Support
Track End Stop



1. Rockfon Baffle Support Track Solution



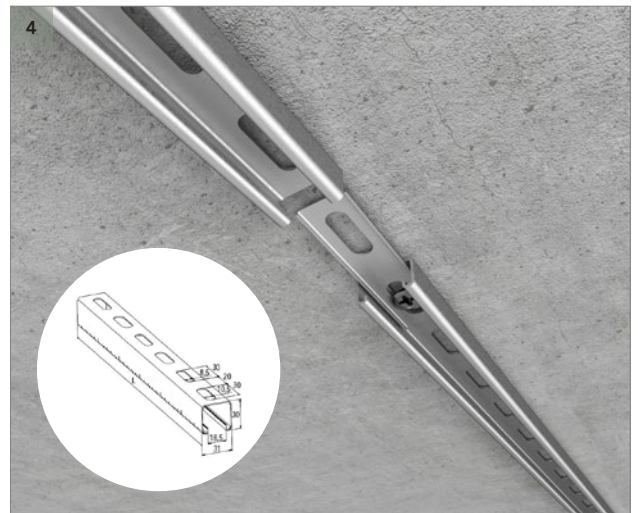
Use a laser to symmetrically mark drilling points in straight lines. Mark your drilling points on the soffit, at the ends of the Support Track and one in the middle.



Drill holes for the Support Track. Use fixings that are appropriate for the soffit.



Fix the Support Tracks to the soffit and level them properly. When necessary consider the use of flexible gaskets, e.g. rubber or foam gaskets, between Support Track and soffit – to compensate for uneven soffit surface and level Support Tracks. Remember to use fixings that are appropriate for the soffit. If required, use End Stop at the end of Support Track.
Note: if the Support Track is not level, the baffles will not be level either!



If required, use Rockfon Baffle Support Track Couplings when installing multiple lengths of Track. When using the Coupling, only one fixing point in the connector is needed instead of two.

1. Rockfon Baffle Support Track Solution



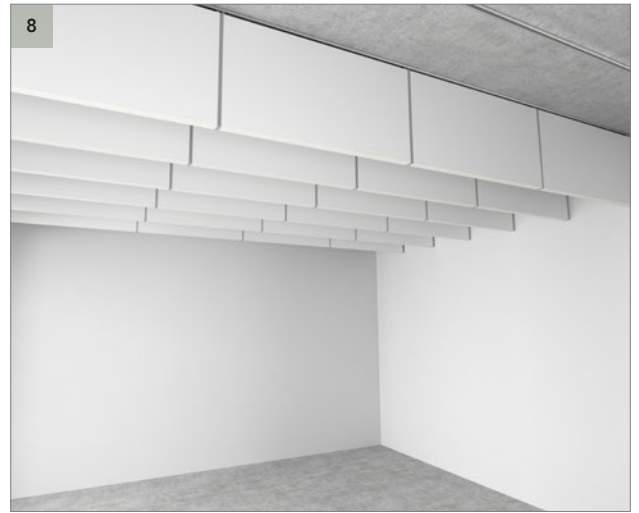
Connect a fixing clip to both ends of baffles using a hexagonal key and M6 socket bolt. Ensure that the clips are located parallel to the length of the baffle.



Attach the baffles to the Support Track. It is secure when you hear the "click".

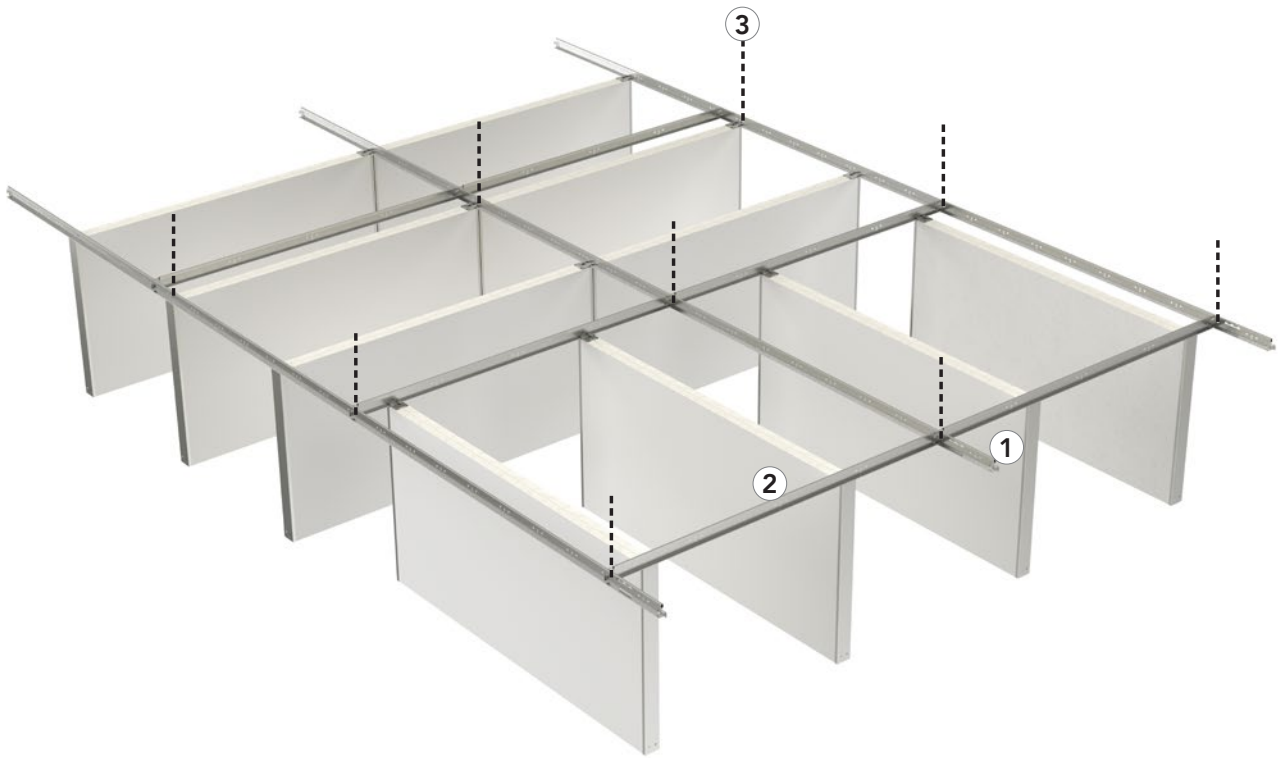


Fix baffles in the Support Track in the right position, as required. It is possible to 'fine tune' baffle position later.

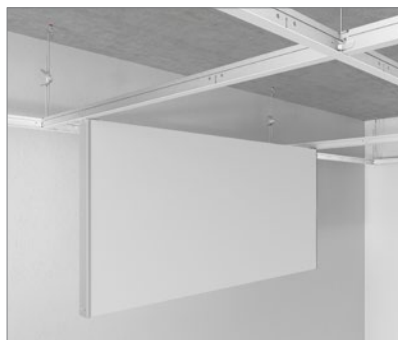


Install remaining baffles and remember to use the dimples on the ends of the baffles to ensure alignment.

2. Rockfon Baffle T24 Solution



Rockfon Industrial Baffle fixed to a Chicago Metallic T24 profile.



Rockfon Industrial Baffle fixed between Chicago Metallic T24 profiles.



Dimples on the end of the baffles to ensure correct alignment.

2. Rockfon Baffle T24 Solution

System components and consumption guide*

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				1200	600	300
Rockfon Industrial Baffle 2F	1200 x 600 x 50	6 pcs/box	20.2 kg/box	0.69 pcs/m ²	1.39 pcs/m ²	2.78 pcs/m ²
	1200 x 450 x 50	6 pcs/box	14.2 kg/box			
Chicago Metallic T24 Click 2890						
① Main runner T24 Click 3600		15 pcs/box	19.5 kg/box	0.83 lm/m ²	0.83 lm/m ²	0.83 lm/m ²
② Cross tee T24 Click 1200		45 pcs/box	15.7 kg/box	0.83 lm/m ²	0.83 lm/m ²	0.83 lm/m ²
Accessories						
③ Suspension hanger		-	-	0.69 pcs/m ²	0.69 pcs/m ²	0.69 pcs/m ²

* For baffles in parallel rows, no gaps.

** Centre distance between rows of baffles (mm).

Chicago Metallic T24 Click 2890

1. Main runner T24 Click 3600



2. Cross tee T24 Click 1200

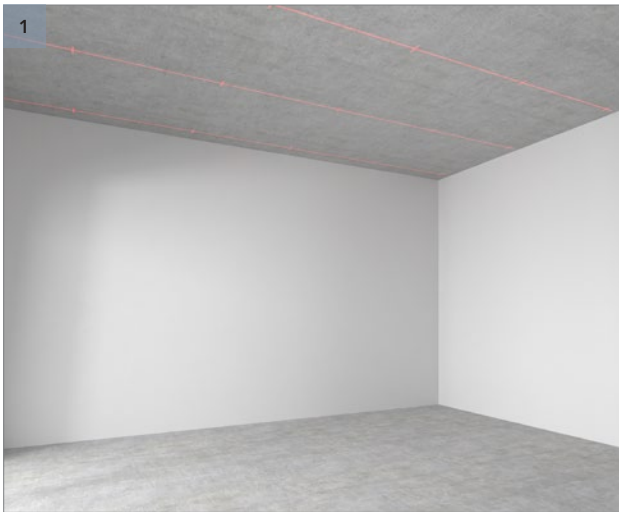


Accessories

3. Suspension hanger



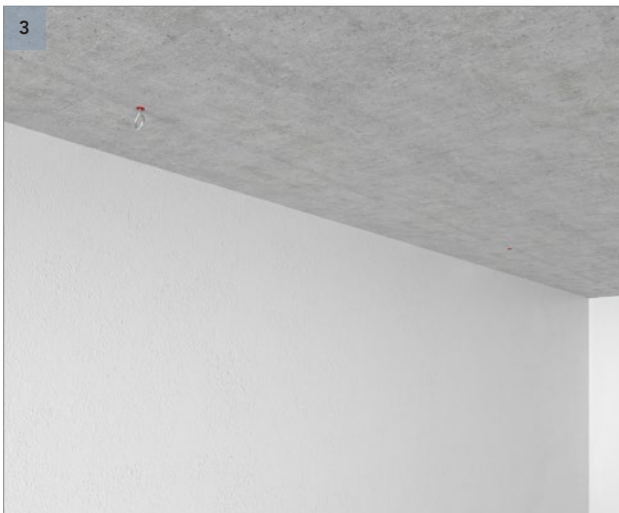
2. Rockfon Baffle T24 Solution



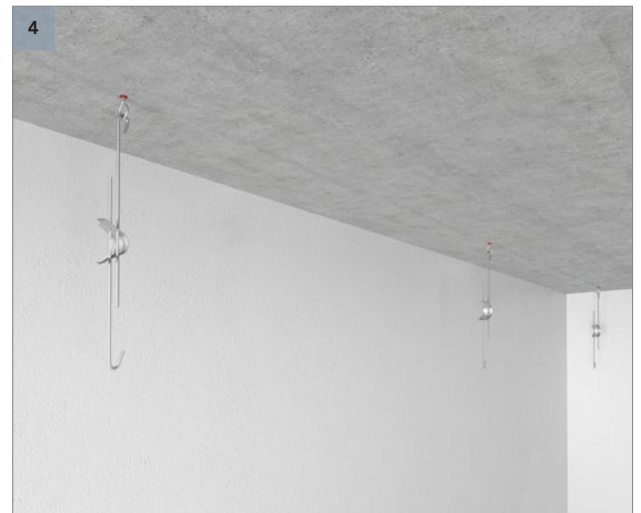
Use a laser to symmetrically mark drilling points in a straight line. Mark drilling points every 1200 mm on the soffit, in both length and width.



Drill where you have marked drilling points.



Use fixings that are appropriate for the soffit. Insert a screw eye into the soffit.



Attach suspension hangers to the screw eyes.

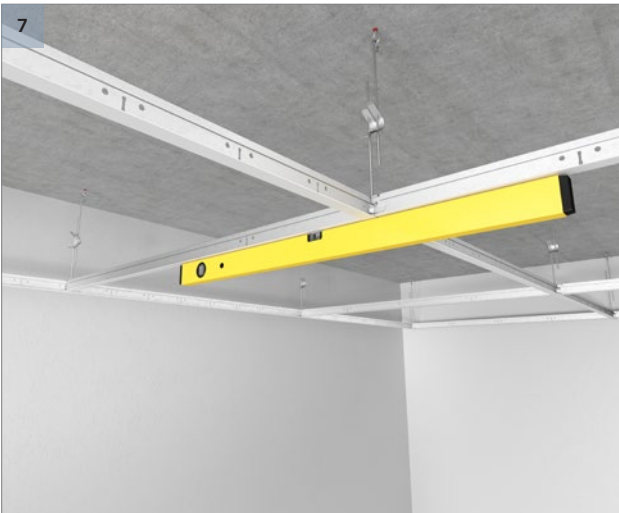
2. Rockfon Baffle T24 Solution



Attach main runner T24 3600 to the bottom of the hanger.



Install cross tee Click T24 1200 mm to main runners every 1200 mm.



Adjust the level of the T24 profiles. Ensure the grid is level before installing baffles.

Note: if the T24 grid is not level, the baffles will not be level either!



Fix the Rockfon Industrial Baffle to the suspended Chicago Metallic T24 grid.

2. Rockfon Baffle T24 Solution



Fix baffles to the suspended T24 profiles. You can use the slots of the T24 profiles to align the baffles.



Rockfon Industrial Baffles suspended between T24 profiles.



Fix the remaining baffles to the grid and align them using the dimples on the end of the baffles.



Fix all the remaining baffles in the room.

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General installation recommendations

Safe and levelled soffit structure

Always ensure that the soffit structure is solid and that it has a minimum load bearing capacity of 10 kg per suspension point. Make sure that the soffit surface is even. If not, ensure that you level out the surface of the soffit if necessary before installing Rockfon Baffles solutions.

Suspension grid

Unless specified otherwise, the ceiling should be set out symmetrically and where possible the hangers should be fastened with appropriate top fixings to the main runners at 1200 mm centres (or less with greater load).

Main runners should be positioned at 1200 mm centres for 1200 mm long baffles.

For 1800 x 600 mm baffles it's only possible to click the baffles on the main runners, when installing them perpendicular to the main runners. For 1800 x 600 mm baffles, the main runners should be positioned at 1800 mm centres.

For accurate grid installation, ensure that the T profiles are perfectly aligned, horizontally and that the diagonals of the modules are equal. Main runner joints should be staggered and there should be a hanger positioned within 150 mm of the fire expansion element/cut-out and within 450 mm of the end of the main runner where it terminates at a perimeter.

Additional hangers may be necessary to support the weight of ceiling services.

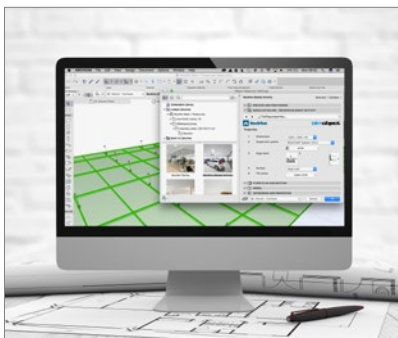
Baffles

We recommend the use of clean nitrile or PU coated gloves when installing Rockfon Baffles in order to avoid finger print marks on the surface.

For an optimum work environment, we recommend installers always observe common work practices and follow the installation advice as shown on our packaging.

Tools

Rockfon has developed specific tools that are available on www.rockfon.co.uk



Visit our online CAD Library or BIM portal to assist you in your project design.



Generate specification texts for our products.



Explore our vast library of reference projects.

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